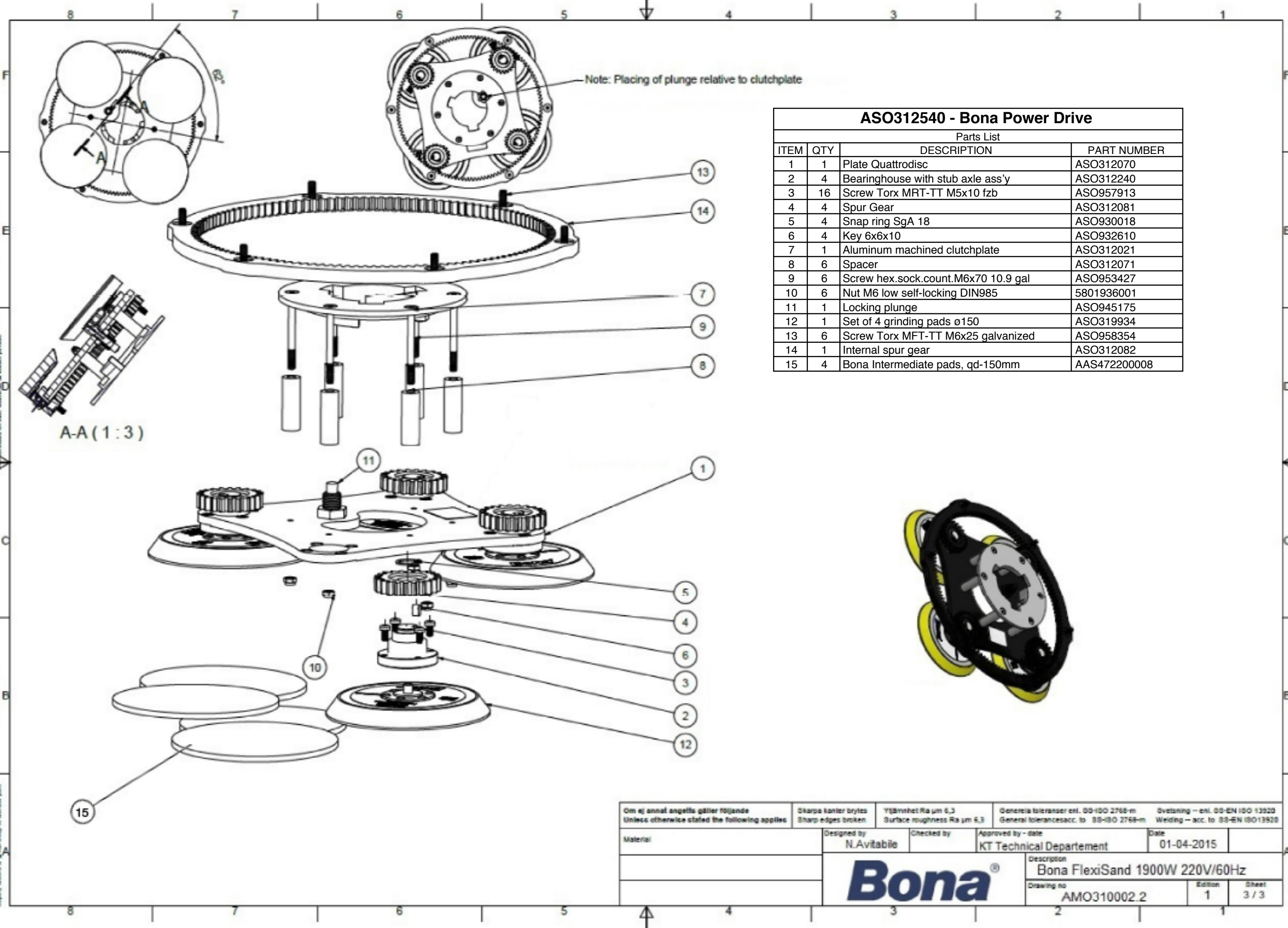


Denna ritning är avsedd för bruk som tilläggsdokument till tekniska ritningar och ska inte användas som grund för tillverkning av komponenter.

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### ASO312540 - Bona Power Drive

#### Parts List

ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Plate Quattrodisc	ASO312070
2	4	Bearinghouse with stub axle ass'y	ASO312240
3	16	Screw Torx MRT-TT M5x10 fzb	ASO957913
4	4	Spur Gear	ASO312081
5	4	Snap ring SgA 18	ASO930018
6	4	Key 6x6x10	ASO932610
7	1	Aluminum machined clutchplate	ASO312021
8	6	Spacer	ASO312071
9	6	Screw hex.sock.count.M6x70 10.9 gal	ASO953427
10	6	Nut M6 low self-locking DIN985	5801936001
11	1	Locking plunge	ASO945175
12	1	Set of 4 grinding pads ø150	ASO319934
13	6	Screw Torx MFT-TT M6x25 galvanized	ASO958354
14	1	Internal spur gear	ASO312082
15	4	Bona Intermediate pads, qd-150mm	AAS472200008



Om ej annat angivits gäller följande Unless otherwise stated the following applies		Därpå skarpa kanter brytes Sharp edges broken	Ytfinish Ra µm 6,3 Surface roughness Ra µm 6,3	Generella toleranser enl. ISO 2768-m General tolerances acc. to ISO 2768-m	Övertagning -- enl. ISO-EN ISO 13920 Welding -- acc. to ISO-EN ISO 13920
Material		Designed by N.Avitabile	Checked by	Approved by - date KT Technical Departement	Date 01-04-2015
		<b>Bona</b> ®		Description Bona FlexiSand 1900W 220V/60Hz	
				Drawing no AMO310002.2	